

RECOMMENDED TORQUE OF THE SCREWS FOR PORSTHETIC PARTS

TEMPORARY RESTORATION															FINAL RESTORATION										
iphysio Profile Designer			Healing abutment		Direct temporary abutment		Non-rotational temporary abutment		Rotational temporary abutment		Direct clip abutment		Straight or angulated abutment		Customized abutment		Base castable abutment		Customizable abutment		Estherbase interfaces non-rotational		Estherbase interfaces rotational		
Tightening torque (N.cm)	15	10	25	25	25	35	25	25	25	25	25	25	25	25	35	25	25	25	25	20	20	25	20	25	
- Abutment																									
-																									
Restorations																									
- Single-unit	x	x	x	x		x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	
- Plural	x	x	x		x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	
- Complete		x			x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	
Prosthesis																									
- Cemented			x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	
- Screwed on direct abutment				x	x		x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	
- Screwed on abutment																			x	x	x	x	x	x	
- Removable																						x	x	x	
Materials																									
- Titanium	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	
- Gold alloy															x										
- Chrome-cobalt														x											